

Work Order ID 164070

Thursday, July 13, 2017 11:45:02 AM

164070

Page 1

Item ID: D4277-19

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rib

Start Date: 7/12/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/14/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: DAS 21 Date: JUL 13 2017
QC: 9-89 Date: _____

Tooling:

SPC (Y/N):

Date: _____

Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4277	D							DAS 24 9-89	
100		0.00							
100									
Large Fab	Memo	0.24							
Large Fab	1- Cut tube as per dwg D4277 2- Remove marking and deburr								
110	QC6- All purchased or subcontracted products	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>WJA 04</u>	0.00							
120									
Packaging	Memo	0.02							
Packaging	***STOCK IN BASKET CELL*** LOCATION: WA004								

2X D.M.L 2017-07-18

2 DAS 38 9-89 JUL 18 2017

2 DAS 43 9-89 JUL 20 2017

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Page 2

Item ID: D4277-19

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rib

Start Date: 7/12/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/14/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.20

Quality Control



JUL 20 2017

Picklist Print

Thursday, July 13, 2017 11:45:05 AM

Page 1

Work Order ID: 164070

164070

Parent Item: D4277-19

D4277-19

Parent Item Name: Rib

Start Date: 7/12/2017

Required Date: 7/14/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.01.20 NEW ISSUE DD verf:EC
11.03.03 AS PER DWG REV.D DD verf:EC

IPP Rev:b

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.500W.049

Purchased

No

100

f

651.1468

1.8941

3.987579

M304TS0 500W 049

**

D.M.L 2017-07-18

Square Tubing

Location

Loc Qty

Loc Code

WA004

651.14684

M136011

4.64684

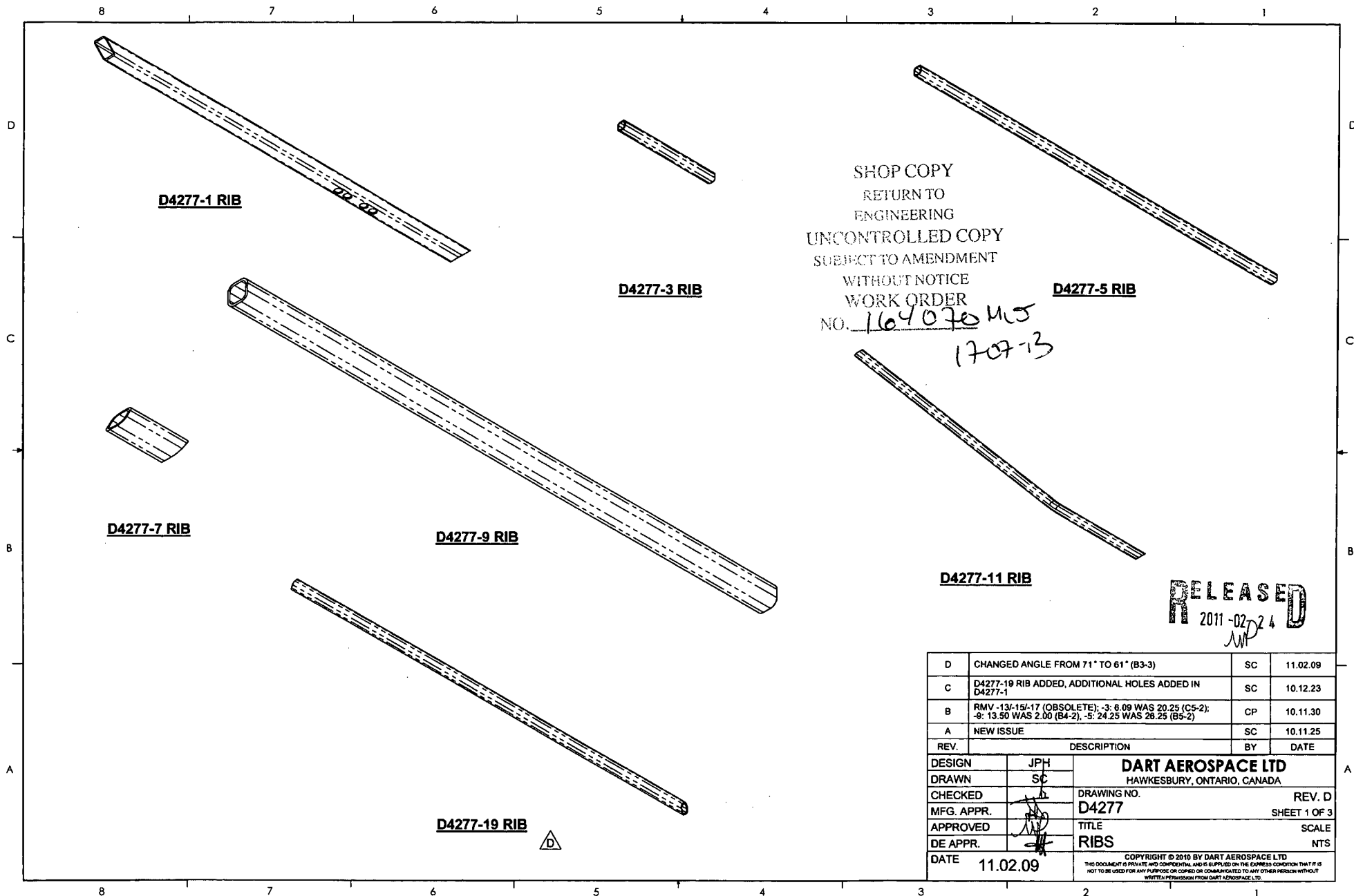
M137257

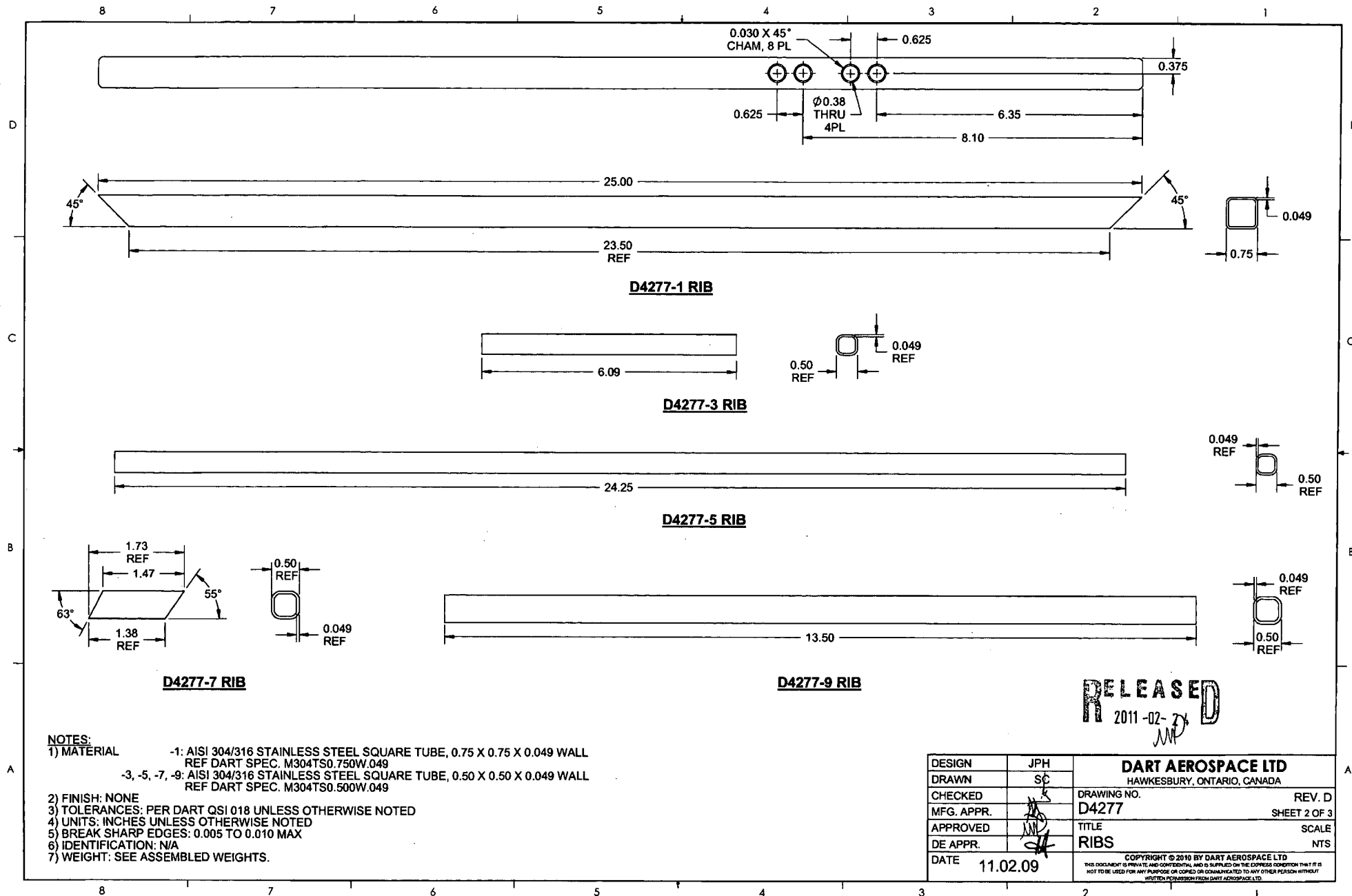
41.5

- M137992 -

605

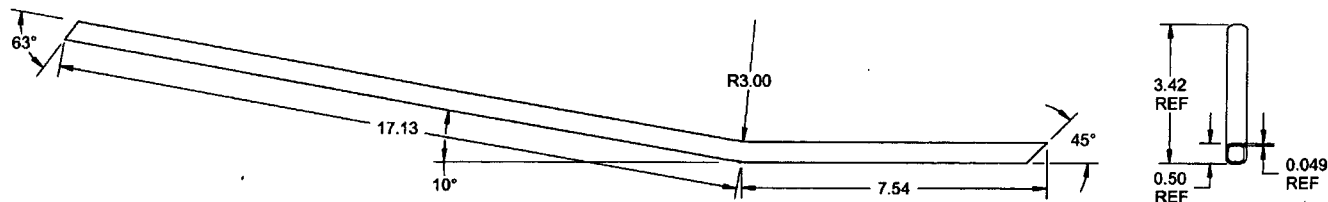
5



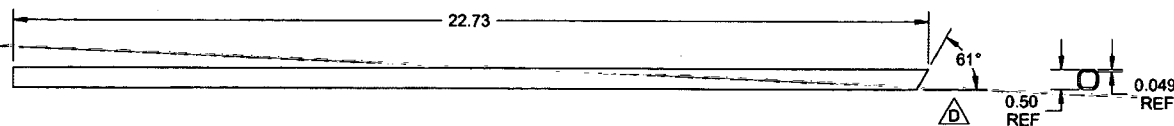


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D4277-11 RIB



D4277-19 RIB

RELEASED
2011-02-24

NOTES:

- 1) MATERIAL -11, -19: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS.

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